

## Instructions for Repairing Convex Glass

### Tools and Materials Required

Putty Knife, Straight Screwdriver,  
Silicone, Glass Cleaner, Clean Cloth

### Instructions

*\*Please Follow Instructions According to Year of Your Assembly\**

#### Glued On Convex Assemblies (2000 and Older Models)

##### Step 1: Removing Glued On Convex Assembly (Diagram 1)

**A:** Remove the convex glass assembly by placing a warm putty knife between the black skirt and the convex mechanism. Then separate the skirt away from the convex mechanism. Be sure to clean any residue off of the convex mechanism.

*Note: Step B is only required if the convex mechanism needs to be replaced.*

**B:** After removing the convex glass assembly, remove the convex mechanism by using a Phillips screwdriver to unscrew the 3 screws (holding it in) and pulling it away from the mirror head.

##### Step 2: Installing Glued On Convex Assembly (Diagram 1)

*Note: Step A is only required if the convex mechanism needs to be replaced.*

**A:** Reattach the convex mechanism to your mirror head assembly with a Phillips screw driver.

**B:** Next, place the silicone adhesive around the edge of the convex mechanism. Then position the new convex assembly directly over the convex mechanism. *Note: It is recommended to use tape to hold convex mirror assembly in place. Let adhesive cure for 48 hours.*

#### Snap-On Convex Assemblies (2000 and Newer Models)

##### Step 1: Removing Snap-On Convex Assembly (Diagrams 2)

**A:** Remove the convex glass assembly by placing both hands on the top portion of the convex skirt. Then pry the skirt up and out (unsnapping the assembly) from the convex mechanism.

*Note: Step B is only required if the convex mechanism needs to be replaced.*

**B:** After removing the convex glass assembly, remove the convex mechanism by using a Phillips screwdriver to unscrew the 3 screws (holding it in) and pulling it away from the mirror head.

##### Step 2: Installing Snap-On Convex Assembly (Diagram 2)

*Note: Step A is only required if the convex mechanism needs to be replaced.*

**A:** Reattach the convex mechanism to your mirror head assembly with a Phillips screw driver.

**B:** Next, position the snap-on convex assembly directly over the convex mechanism. Then press firmly in the center of the glass until you hear it lock into place.

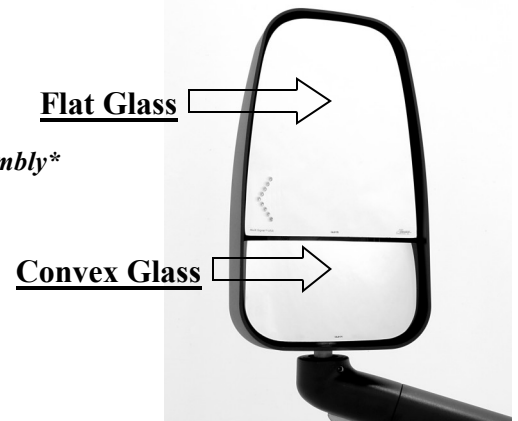


Diagram 1

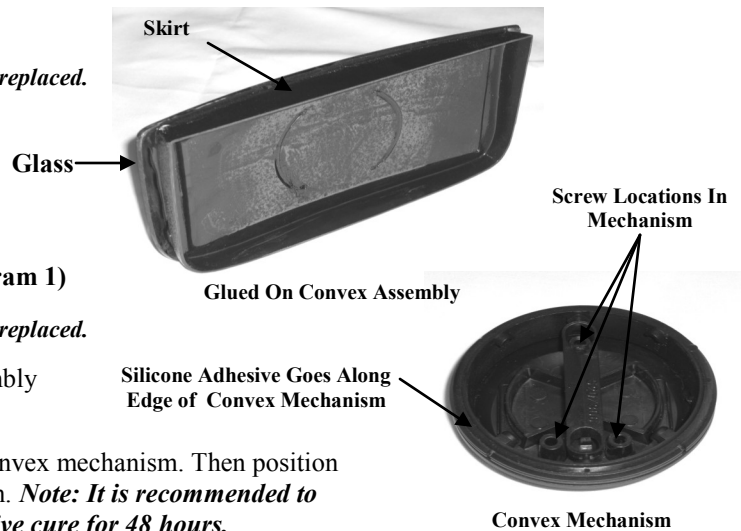
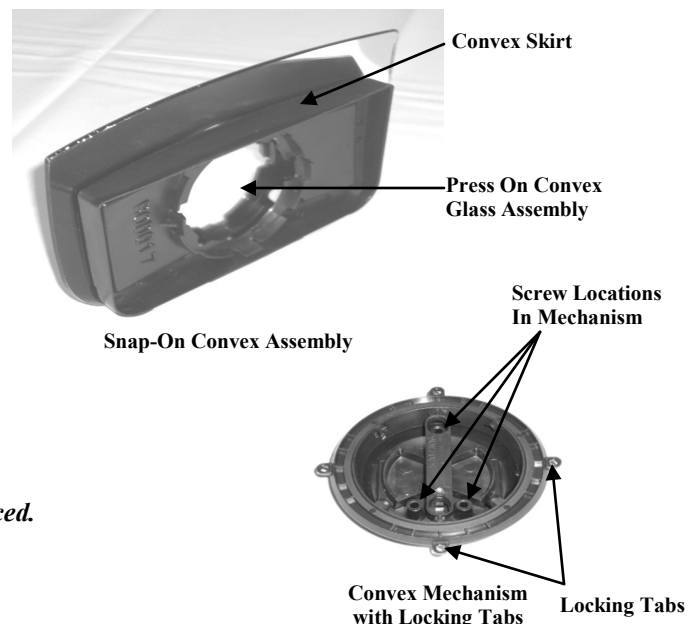


Diagram 2



**For Further Assistance Please Call Customer Service at Ramco Engineering**

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